

STERIS®



JUL 29 2011

K111870

**510(k) Summary  
For  
Amsco Warming Cabinet  
24" Wide Pass-thru Model**

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Summary Date: June 30, 2011

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**STERIS SPECIAL 510(k) – DEVICE MODIFICATION TO K092823  
AMSCO WARMING CABINET – 24" WIDE PASS-THRU MODEL**

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**1. Device Name**

Trade Name: Amsco Warming Cabinet, 24" Wide Pass-thru-Model

Common/usual Name: Warming Cabinet

Classification: Unclassified

Classification Name: Warmer, Thermal, Infusion Fluid; Unclassified, Product Code LGZ

**2. Predicate Device**

Amsco Warming Cabinet (K092823)

**3. Description of Device**

The Amsco Warming Cabinet is designed to store and warm sterile IV solutions, surgical irrigation solutions, linens and/or blankets to an acceptable level for hospital and surgical outpatient center applications.

The 24" Wide Pass-thru model will be mounted in a wall opening. Doors (upper and lower compartment) added to the rear of the cabinet will allow users to load supplies in compartments from outside the operating room, while doors on the front side will allow access to compartments when inside the operating room.

The upper compartment of this model holds up to 20(1-liter) liquid bottles, or 6 (1-liter) liquid (IV or Irrigation solution) bags; the lower compartment holds up to 40 (1-liter) liquid bottles or 12 (1 liter) liquid bags.

**4. Intended Use**

The Amsco Warming Cabinet is designed to raise the temperature of blankets, linens and sterile surgical irrigation solutions and IV solutions to an acceptable level for various surgical, obstetrical, emergency, critical care and other healthcare applications.

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**5. Description of Safety and Substantial Equivalence**

***Substantial Equivalence***

The 24" Wide Pass-thru Amsco Warming Cabinet is identical in technology and intended use to the predicate Amsco Warming Cabinet models. A table comparing the technological characteristics of the proposed Amsco Warming Cabinet to the predicate is provided in Table 8-1.

**Table 8-1: Summary of the Proposed Device and Predicate Devices  
Technological Characteristics**

<b>Features</b>	<b>PREDICATE Amsco Warming Cabinet (K092823)</b>	<b>PROPOSED Amsco Warming Cabinet 24" Wide Pass-thru Model</b>
<b>Intended Use</b>	The Amsco Warming Cabinet is designed to raise the temperature of blankets, linens and sterile surgical irrigation solutions and IV solutions to an acceptable level for various surgical, obstetrical, emergency, critical care and other healthcare applications.	Identical
<b>Heating System</b>	Electric heater and fan blower (Convection heating)	Identical
<b>Unit Configuration</b>	Single/Double chamber	Double chamber
<b>Unit Depth</b>	18" or 24"	18"
<b>Model</b>	Freestanding, mobile base (24" dual chamber only), or Counter (single chamber only)	Freestanding
<b>Interior and Exterior Surfaces</b>	Stainless Steel, ABS Plastic and laminated galvanized steel	Stainless Steel and laminated galvanized steel
<b>Installation</b>	Free-Standing, Recessed, Mobile (24" dual chamber only), or Counter (single chamber only)	Recessed only
<b>Door</b>	Laminated steel exterior and Stainless Steel interior (Solid and Glass)	Stainless steel exterior and interior (Solid only)

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Features	PREDICATE Amsco Warming Cabinet (K092823)	PROPOSED : Amsco Warming Cabinet 24" Wide Pass-thru Model
Cabinet Storage Capacity and Volume	<p>30" wide by 18" deep</p> <ul style="list-style-type: none"> <li>• upper / single chamber - 3.2 cu ft – up to 24 (1-liter) bottles</li> <li>• lower chamber - 8.5 cu ft – up to 72 (1-liter) bottles</li> </ul> <p>30" wide by 24" deep</p> <ul style="list-style-type: none"> <li>• upper / single chamber - 4.3 cu ft – up to 30 (1-liter) bottles</li> <li>• lower chamber - 11.6 cu ft – up to 90 (1-liter) bottles</li> </ul> <p>30" wide by 18" deep OR Console</p> <ul style="list-style-type: none"> <li>• upper chamber – 3.3 cu ft – up to 24 (1-liter) bottles</li> <li>• lower chamber – 6.2 cu ft – up to 48 (1-liter) bottles</li> </ul> <p>24" wide by 18" deep OR Console</p> <ul style="list-style-type: none"> <li>• upper chamber – 2.4 cu ft – up to 20 (1-liter) bottles</li> <li>• lower chamber – 4.7 cu ft – up to 40 (1-liter) bottle</li> </ul>	<p>Upper chamber – 2.1 cu ft – up to 20 (1-liter) bottles</p> <p>Lower chamber – 4.1 cu ft – up to 40 (1-liter) bottles</p>
Controls	Digital Push Button keypad / power switch / Digital LCD temperature display / mode selection buttons / door ajar indicator / Over-temperature light for each compartment / Data port for retrieval of stored temperatures.	Identical
Software	Unit contains software	Identical - no changes were made to the software
Temperature Selection Range	90°F (32°C) to 160°F (71°C)	Identical
Temperature Lock	Temperature lock-out function to prevent unauthorized temperature changes.	Identical

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<b>Features</b>	<b>PREDICATE Amsco Warming Cabinet (K092823)</b>	<b>PROPOSED Amsco Warming Cabinet 24" Wide Pass-thru Model</b>
<b>Door Lock</b>	All configurations will be equipped with either a manual mechanical door lock or optional electronic door lock system for each compartment	All configurations will be equipped with a manual mechanical door lock for each door on each compartment
<b>Over Temperature Alarm Point</b>	Visual and audible alarm if unit has a chamber temperature greater than 10°F (5.5°C) above set temperature. In the event of an over temp condition, the controls automatically turn off the heater(s).	Identical
<b>Voltage Requirements</b>	110/120 Vac, 220/240 Vac nominal, 50/60 HZ	110/120 Vac, 50/60 HZ

*Safety and Effectiveness*

Mechanical, electrical and heating performance testing demonstrate that the proposed Amsco Warming Cabinet, 24" Wide Pass-thru model, operates as intended and is as safe and effective as the predicate. Table 8-2 summarizes the verification and validation activities that were performed to ensure that modifications do not affect the safety or effectiveness of the Amsco Warming Cabinet.

**Table 8-2: Summary of Verification and Validation Activities  
for 24" Wide Pass-thru Warming Cabinet**

<b>Test Description</b>	<b>Acceptance Criteria</b>	<b>Results</b>
<b>Electrical Testing</b>	<b>Dielectric Withstand</b> <ul style="list-style-type: none"> <li>Achieve passing results thru automated dielectric strength tester.</li> </ul> <b>Earth and Enclosure Leakage Current</b> <ul style="list-style-type: none"> <li>Must not exceed requirements listed in UL 61010-1 clause 6.3.1b (must not exceed .5mA normal condition and 3.5mA single fault condition)</li> </ul> <b>Ground bond</b> <ul style="list-style-type: none"> <li>Must not exceed 0.1 ohm and maintain ground continuity.</li> </ul> <b>Power Input &amp; Line Voltage</b> <ul style="list-style-type: none"> <li>The power input of equipment at rated voltage and steady state current shall not exceed the marked rating by 10%.</li> </ul>	<b>PASS</b>

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Test Description	Acceptance Criteria	Results
System Functions	<p><b>Controls, Heating, Door Lock System Test</b></p> <ul style="list-style-type: none"> <li>• Main Power ON indicator at rear upper door is illuminated when Main Power Switch is set to the ON position.</li> <li>• Exhaust fans and blowers must operate continuously when the main power is set to the ON position</li> <li>• Opening or closing the doors shall not cause fans or blowers to turn off</li> <li>• Input current must be within 11.4 – 14.25 Amps.</li> <li>• Over-temp alarm must activate and displayed temperature flashes alternately with the error "Hi" when compartment temperature is more than 10°F above set point temperature</li> <li>• Door must remain locked when 40 pounds of force is applied</li> </ul>	PASS
Thermal Test	<p><b>Temperature Limits (recessed mounted, normal condition)</b></p> <ul style="list-style-type: none"> <li>• Temperatures of easily touched surfaces and identified components must comply with UL 61010-1 clauses 10.1 and 10.2, UL 61010-2-010 clause 10.1, temperature limits under normal conditions.</li> <li>• Maintain normal operation without faults occurring.</li> </ul>	PASS
Single Fault Conditions	<p><b>Cooling (single fault condition)</b></p> <ul style="list-style-type: none"> <li>• Pass dielectric strength test per UL 61010-1, section 6, clause 6.8</li> <li>• Cabinet outer surface must not exceed 105°C at 40°C ambient</li> <li>• Transformer, blower and exhaust fan windings must not exceed 150°C under single fault condition at 40°C ambient</li> <li>• Voltage measurement of cabinet outer surfaces must not exceed test voltages per UL 61010-1, section 6, clause 6.3.2a</li> <li>• No signs of molten metal, burning insulation, flaming particles, etc.</li> <li>• No signs of charring, glowing, or flaming of tissue paper or cheesecloth.</li> </ul> <p><b>Heating Devices</b></p> <ul style="list-style-type: none"> <li>• Pass dielectric strength test per UL 61010-1, section 6, clause 6.8</li> <li>• Cabinet outer surface must not exceed 105°C at 40°C ambient</li> <li>• Transformer, blower and exhaust fan windings must not exceed 150°C under single fault condition at 40°C ambient</li> <li>• Voltage measurement of cabinet outer surfaces must not exceed test voltages per UL 61010-1, section 6, clause 6.3.2a</li> <li>• No signs of molten metal, burning insulation, flaming particles, etc.</li> <li>• No signs of charring, glowing, or flaming of tissue paper or cheesecloth.</li> </ul>	PASS

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Test Description	Acceptance Criteria	Results
<b>Protection against Hazards from Fluids</b>	<ul style="list-style-type: none"> <li>• Pass dielectric strength test per UL 61010-1, section 6, clause 6.8</li> <li>• Voltage measurement of cabinet outer surfaces must not exceed test voltages per UL 61010-1, section 6, clause 6.3.2a.</li> </ul>	<b>PASS</b>
<b>Heating Performance (empty compartment)</b>	<ul style="list-style-type: none"> <li>• Temperature reading of each thermocouple must not vary from set-point temperature by more than <math>\pm 3^{\circ}\text{F}</math> in upper compartment and <math>\pm 5^{\circ}\text{F}</math> in lower compartment.</li> <li>• At a <math>160^{\circ}\text{F}</math> set-point temperature, the upper compartment display must reach set-point within 35 minutes and lower compartment display must be within 65 minutes.</li> <li>• Normal system operation is maintained without over-temperature condition or faults occurring.</li> </ul>	<b>PASS</b>
<b>Heating Performance (Full IV solution load in upper compartment and full blank load in lower compartment)</b>	<ul style="list-style-type: none"> <li>• Temperature reading of each thermocouple must not vary from set-point temperature by more than <math>\pm 3^{\circ}\text{F}</math> in upper compartment and <math>\pm 5^{\circ}\text{F}</math> in lower compartment.</li> <li>• Upper and lower compartment controls temperature display must reach set-point within 12 hours.</li> <li>• Normal system operation is maintained without over-temperature condition or faults occurring.</li> </ul>	<b>PASS</b>
<b>Heating Performance (Full irrigation solution load in upper and lower compartments)</b>	<ul style="list-style-type: none"> <li>• With a fully loaded compartment of Irrigation solution, bottles of solution shall not overbalance and fall off shelf when doors are opened.</li> <li>• Temperature reading of each thermocouple must not vary from set-point temperature by more than <math>\pm 3^{\circ}\text{F}</math> in upper compartment and <math>\pm 5^{\circ}\text{F}</math> in lower compartment</li> <li>• Upper and lower compartment controls temperature display must reach set-point within 12 hours.</li> <li>• Normal system operation is maintained without over-temperature condition or faults occurring.</li> </ul>	<b>PASS</b>
<b>ETL/cETL Code Compliance</b>	<ul style="list-style-type: none"> <li>• Meet UL 61010-1 Standard for Safety Electrical Equipment for Measurement, Control, and Laboratory Use.</li> <li>• Meet CAN/CSA C22.2 61010-1 Standard for Safety Electrical Equipment for Measurement, Control and Laboratory Use.</li> </ul>	<b>PASS</b>

**Conclusion**

Verification and validation testing demonstrate that the proposed Amsco Warming Cabinet, 24" Wide Pass-thru model, operates as intended and is as safe and effective as the predicate. The differences between the proposed and predicate device are limited to the described modifications of the device and these proposed changes raise no new concerns of safety and effectiveness when compared to the predicate device. The proposed Amsco Warming Cabinet, 24" Wide Pass-thru model, is substantially equivalent to the predicate.



DEPARTMENT OF HEALTH & HUMAN SERVICES

Public Health Service

Food and Drug Administration  
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Document Control Center - WO66-G609  
Silver Spring, MD 20993-0002

Mr. Robert F. Sullivan  
Senior Director, Regulatory Affairs  
Steris Corporation  
5960 Heisley Road  
Mentor, Ohio 44060

JAN 10 2017

Re: K111870  
Trade/Device Name: Amsco Warming Cabinet  
Regulation Number: 21 CFR 880.5725  
Regulation Name: Infusion Pump  
Regulatory Class: Class II  
Product Code: LGZ  
Dated: June 30, 2011  
Received: July 1, 2011

Dear Mr. Sullivan:

This letter corrects our substantially equivalent letter of July 29, 2011.

We have reviewed your Section 510(k) premarket notification of intent to market the device referenced above and have determined the device is substantially equivalent (for the indications for use stated in the enclosure) to legally marketed predicate devices marketed in interstate commerce prior to May 28, 1976, the enactment date of the Medical Device Amendments or to devices that have been reclassified in accordance with the provisions of the Federal Food, Drug, and Cosmetic Act (Act) that do not require approval of a premarket approval application (PMA).

You may, therefore, market the device, subject to the general controls provisions of the Act. The general controls provisions of the Act include requirements for annual registration, listing of devices, good manufacturing practice, labeling, and prohibitions against misbranding and adulteration. Please note: CDRH does not evaluate information related to contract liability warranties. We remind you, however, that device labeling must be truthful and not misleading.

If your device is classified (see above) into either class II (Special Controls) or class III (PMA), it may be subject to additional controls. Existing major regulations affecting your device can be found in the Code of Federal Regulations, Title 21, Parts 800 to 898. In addition, FDA may publish further announcements concerning your device in the Federal Register.

Please be advised that FDA's issuance of a substantial equivalence determination does not mean that FDA has made a determination that your device complies with other requirements of the Act or any Federal statutes and regulations administered by other Federal agencies. You must comply with all the Act's requirements, including, but not limited to: registration and listing (21 CFR Part 807); labeling (21 CFR Parts 801 and 809); medical device reporting (reporting of



medical device-related adverse events) (21 CFR 803); good manufacturing practice requirements as set forth in the quality systems (QS) regulation (21 CFR Part 820); and if applicable, the electronic product radiation control provisions (Sections 531-542 of the Act); 21 CFR 1000-1050.

If you desire specific advice for your device on our labeling regulation (21 CFR Parts 801 and 809), please contact the Division of Industry and Consumer Education at its toll-free number (800) 638-2041 or (301) 796-7100 or at its Internet address <http://www.fda.gov/MedicalDevices/ResourcesforYou/Industry/default.htm>. Also, please note the regulation entitled, "Misbranding by reference to premarket notification" (21 CFR Part 807.97). For questions regarding the reporting of adverse events under the MDR regulation (21 CFR Part 803), please go to <http://www.fda.gov/MedicalDevices/Safety/ReportaProblem/default.htm> for the CDRH's Office of Surveillance and Biometrics/Division of Postmarket Surveillance.

You may obtain other general information on your responsibilities under the Act from the Division of Industry and Consumer Education at its toll-free number (800) 638-2041 or (301) 796-7100 or at its Internet address <http://www.fda.gov/MedicalDevices/ResourcesforYou/Industry/default.htm>.

Sincerely yours,

**Erin I. Keith -S**

Erin I. Keith, M.S.  
Director  
Division of Anesthesiology,  
General Hospital, Respiratory,  
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Office of Device Evaluation  
Center for Devices and Radiological Health

Enclosure

## Indications for Use

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510(k) Number (if known):

Device Name: Amsco Warming Cabinet

Indications For Use:

The Amsco Warming Cabinet is designed to raise the temperature of blankets, linens and sterile surgical irrigation solutions and IV solutions to an acceptable level for various surgical, obstetrical, emergency, critical care and other healthcare applications

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Prescription Use \_\_\_\_\_  
(Part 21 CFR 801 Subpart D)

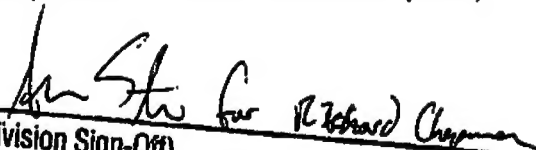
AND/OR

Over-The-Counter Use X\_\_\_\_\_  
(21 CFR 801 Subpart C)

(PLEASE DO NOT WRITE BELOW THIS LINE-CONTINUE ON ANOTHER  
PAGE IF NEEDED)

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Concurrence of CDRH, Office of Device Evaluation (ODE)

  
(Division Sign-Off)  
Division of Anesthesiology, General Hospital  
Infection Control, Dental Devices

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